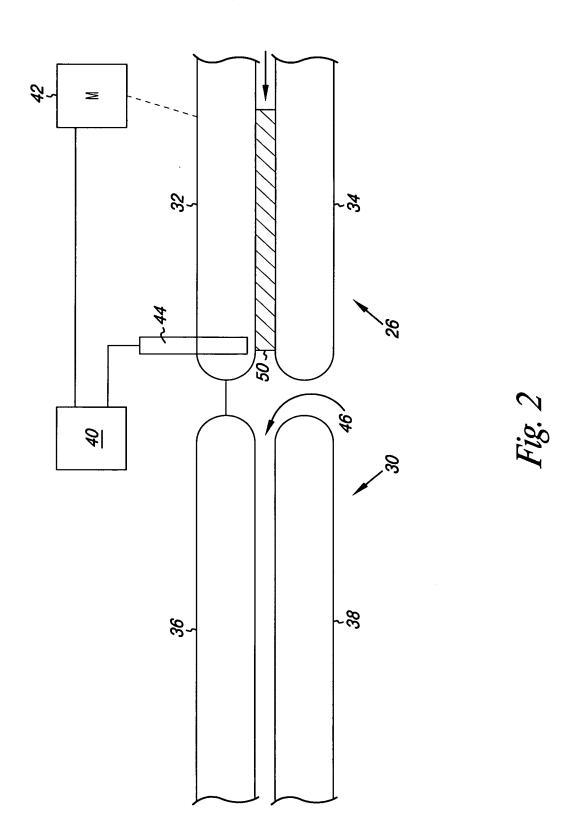
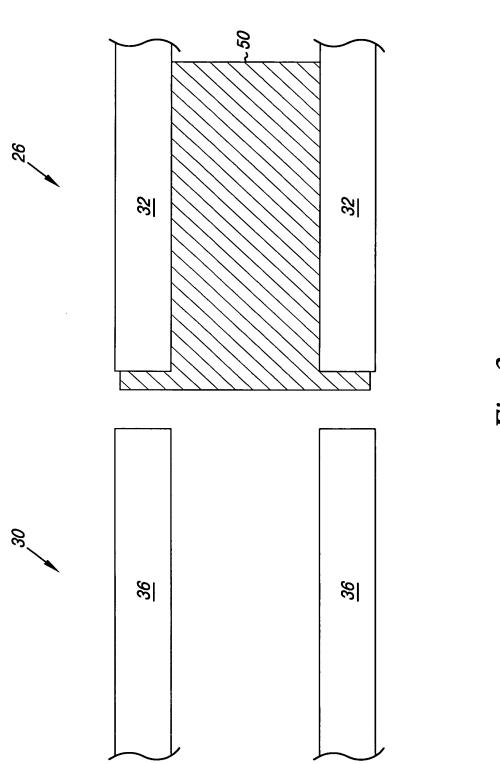


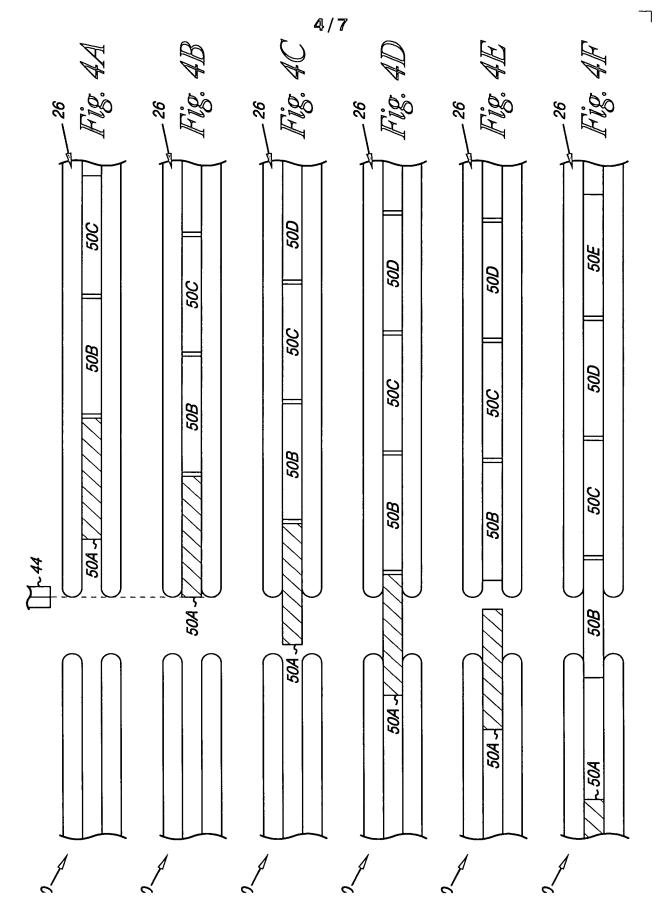
2/7



3/7



F18. 3



## TITLE: SYSTEM AND METHOD FOR TRANSFERRING BLANKS IN A PRODUCTION LINE INVENTOR: Brian P. Giffin SERIAL NO.: 10/629,094

TOTAL COUNT	RATE (PIECES/MIN)
	74
FEEDER SPEED (M/MIN)	FEEDER RATIO
	%
64	
BELT SPEED (M/MIN)	
COMPRESSION SPEED (M/MIN)	COMPRESSION RATIO
<u> </u>	%
78	
( OFF/ON )	
	66
	BOX LENGTH (MM)

Fig. 5

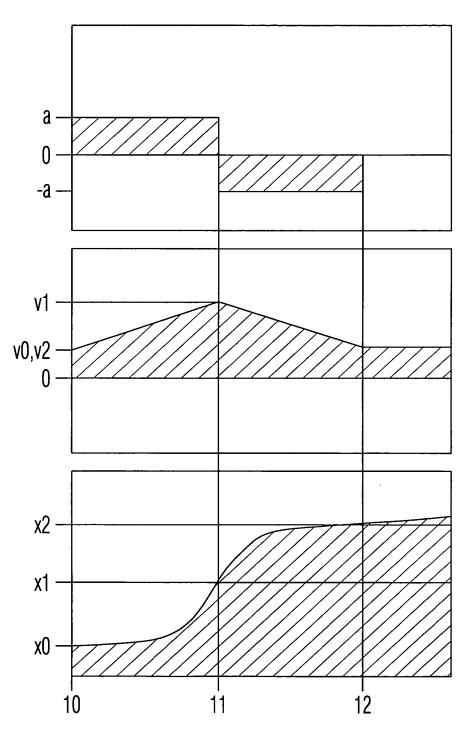


Fig. 6

## TITLE: SYSTEM AND METHOD FOR TRANSFERRING BLANKS IN A PRODUCTION LINE INVENTOR: Brian P. Giffin SERIAL NO.: 10/629,094

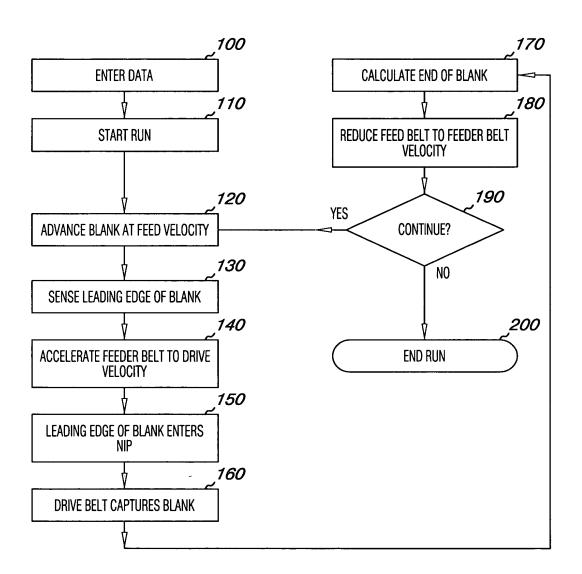


Fig. 7